

CLAIMS:

1. A composition comprising a polymeric material having a rheology such that the slope (or S) determined by linear least squares regression, of a plot of the natural log of loss modulus (or G'') versus natural log of storage modulus (or G') is greater than [0.635*(melt index)+13.2]/[(melt index)+16.6], and wherein the polymeric material has a CDF RI fraction less than 0.23 of a GPC chromatogram which has a molecular weight above 85,000 g/mol, and a CDF LS fraction of more than 0.07 at a conventional GPC molecular weight of 1,750,000 g/mol or greater.

10 2. The composition of Claim 1 wherein the polymeric material has a melt strength less than about 5 cN.

3. The composition of Claim 1 wherein the polymeric material comprises LDPE.

15 4. The composition of Claim 1 wherein the polymeric material comprises a blend of at least two polymeric materials.

5. The composition of Claim 1 wherein the polymeric material comprises Linear PE.

20 6. The composition of Claim 3 wherein the LDPE comprises a high molecular weight highly branched component with an MWD greater than 10 and a Mw(absolute)/Mw(GPC) ratio greater than 3.0.

7. The composition of Claim 6 wherein the LDPE is made in an autoclave reactor with chilled ethylene feed below 35°C operating in single phase mode.

8. The composition of Claim 1 wherein the polymeric material has a melt index greater than 10 g/10min.

25 9. The composition of Claim 8 wherein the polymeric material has a melt index greater than about 13 g/10min.

10. The composition of Claim 8 wherein the polymeric material has a melt index less than about 100 g/10min.

11. The composition of Claim 1 wherein the polymeric material has a Mark-Houwink plot where the slope is less than 0.25 in the absolute molecular weight range between 300,000 and 3,000,000 g/mol.

12. The composition of Claim 1 wherein the value for S is at least 1%
5 greater than $[0.635 \times (\text{melt index}) + 13.2] / [(\text{melt index}) + 16.6]$.

13. The composition of Claim 12 wherein the value for S is at least 2%
greater than $[0.635 \times (\text{melt index}) + 13.2] / [(\text{melt index}) + 16.6]$.

14. The composition of Claim 1 wherein the polymeric material has a
CDF RI fraction less than 0.21 of a GPC chromatogram which has a molecular weight
10 above 85,000 g/mol.

15. The composition of Claim 1 wherein the polymeric material has a
CDF RI fraction less than 0.20 of a GPC chromatogram which has a molecular weight
above 85,000 g/mol.

16. The composition of Claim 1 wherein the polymer material has a CDF
15 LS fraction greater than 0.09 of a GPC chromatogram which has a molecular weight above
1,750,000 g/mol.

17. The use of a composition according to Claim 1 to make a cast film,
profile extrusion, coated substrate, extrusion lamination or extrusion coated substrate.

18. In a process for extruding a polymeric material onto a substrate, the
20 improvement comprising: using a polymeric material having a rheology such that the slope
(or S) determined by linear least squares regression, of a natural log-natural log plot of loss
modulus (or G'') versus storage modulus (or G') is greater than $[0.635 \times (\text{melt index}) + 13.2] / [(\text{melt index}) + 16.6]$.

19. The process of Claim 18 wherein the neck-in observed is less than 3
25 inches when running at a line speed of 440 ft/min.

20. The process of Claim 18 wherein the neck-in observed is less than 2.5
inches when running at a line speed of 440 ft/min.

21. The process of Claim 18 wherein the neck-in observed is less than 2
inches when running at a line speed of 440 ft/min.

22. The process of Claim 18 wherein the draw down is at least 1500 ft/min.

23. The process of Claim 18 wherein the polymeric material has a melt strength of less than 5 cN.

5 24. A polymeric film layer having a rheology such that the slope (or S) determined by linear least squares regression, of a natural log-natural log plot of loss modulus (or G'') versus storage modulus (or G') is greater than [0.665*(melt index)+14.2]/[(melt index)+16.6], and wherein the polymeric material has a CDF RI fraction less than 0.23 of a GPC chromatogram which has a molecular weight above 85,000
10 g/mol, and a CDF LS fraction of more than 0.07 at a conventional GPC molecular weight of 1,750,000 g/mol or greater.

25. The film layer of claim 24 wherein the layer has a CDF LS fraction of more than 0.09 at a conventional GPC molecular weight of 1,750,000 g/mol or greater.

15 26. The film layer of Claim 24 in which the film layer was produced using an extrusion coating, extrusion lamination, or cast film process.

27. A composition of matter comprising:

a. from about 10 to about 25 percent by weight of the composition of a high pressure low density type polyethylene resin having a melt index (I_2) less than about 2, a molecular weight distribution greater than about 10, a $M_w(\text{absolute})/M_w(\text{GPC})$ ratio greater than about 3.0, and a melt strength greater than about 24.1 -
20 18.0*log10(MI); and

b. from about 90 to about 75 percent by weight of the composition, of a Linear PE having a density in the range of 0.97-0.857 g/cc and a melt index (I_2) in the range of 20-100 ;

25 wherein the MI of the composition of matter is greater than about 10 g/10 minutes.

28. The composition of Claim 27 in which component a) has a melt index (I_2) less than about 1 g/10 minutes.

29. The composition of Claim 27 wherein the composition has a melt strength less than about 5 cN.

30. The composition of Claim 27 wherein the Mw(absolute)/Mw(GPC) ratio of component (a) is greater than 3.2.

31. The composition of Claim 27 wherein the Mw(absolute)/Mw(GPC) ratio of component (a) is greater than 3.5.